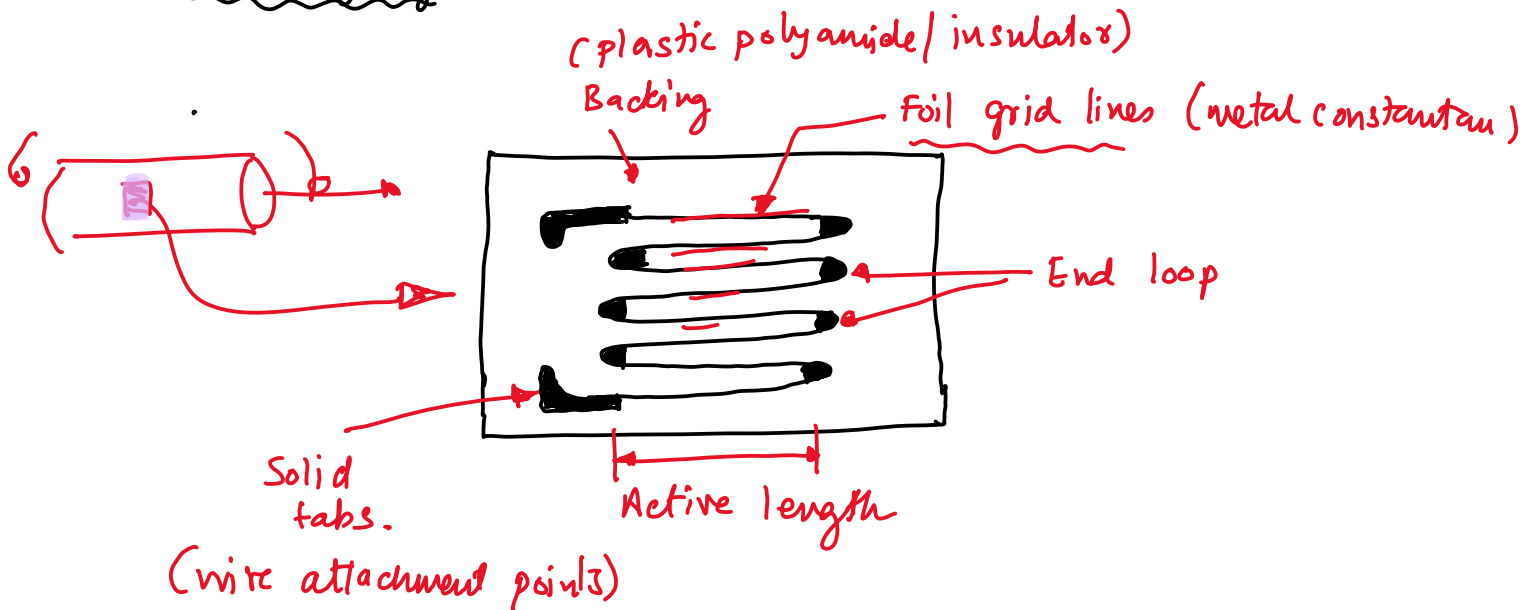


## Stress and Strain measurement

- Strain gauge measure strain
- Stress is estimated using strain measurement and using the principles of solid mechanics

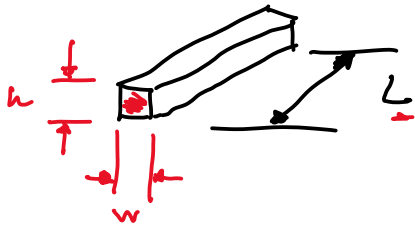
### Strain gauge (5-15mm in size)



- strain gauge is attached using epoxy / cyanoacrylate
- Backing provides surface for bonding and insulation from the surface the strain gauge is attached.
- lead wires are soldered to the solder tabs,
- when the object on which the strain gauge is attached is loaded, it bends. This deforms the strain gauge. The deformation causes the resistance of the strain gauge to change. By measuring the change in resistance, it is possible to measure the strain.
- NOTE: strain gauge measures average strain over the area it is attached.

- NOTE. strain gauge measures average strain over the area it is attached.

# Theory



$$R = \frac{\rho l}{A} \quad - \textcircled{1}$$

$$\underline{\text{Area}} = \underline{wh}$$

- ✓  $\rho$  = resistivity
- ✓  $R$  = resistance
- ✓  $L$  = length
- ✓  $A$  = cross-sectional area

Taking the differential of  $\textcircled{1}$

$$\Rightarrow \underline{\delta R} = \frac{l}{A} \underline{\delta \rho} + \frac{\rho}{A} \underline{\delta l} - \frac{\rho l}{A^2} \underline{\delta A}$$

Dividing by  $R = \rho l / A$

$$\frac{\delta R}{R} = \frac{1}{\left(\frac{\rho l}{A}\right)} \left[ \frac{l}{A} \delta \rho + \frac{\rho}{A} \delta l - \frac{\rho l}{A^2} \delta A \right]$$

$$\rightarrow \frac{\delta R}{R} = \frac{\delta \rho}{\rho} + \frac{\delta l}{l} - \frac{\delta A}{A} \quad - \textcircled{2}$$

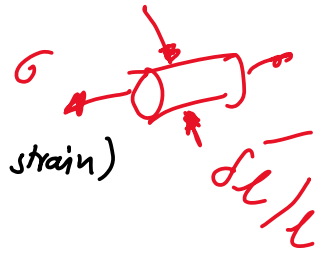
We know that  $\underline{A = wh}$

$$\delta A = h \delta w + w \delta h$$

$$\Rightarrow \frac{\delta A}{A} = \frac{\delta w}{w} + \frac{\delta h}{h}$$

✓  $\frac{\delta l}{l} = \underline{\underline{\epsilon_l}}$  (longitudinal strain)

✓  $\frac{\delta w}{w} = \underline{\underline{\epsilon_{t_1}}}$  &  $\frac{\delta h}{h} = \underline{\underline{\epsilon_{t_2}}}$  (transverse strain)



But  $\nu = -\frac{\epsilon_{t_1}}{\epsilon_l} = -\frac{\epsilon_{t_2}}{\epsilon_l}$  ( $\nu =$  Poisson's ratio)

Thus,  $\frac{\delta w}{w} = -\nu \frac{\delta l}{l}$  and  $\frac{\delta h}{h} = -\nu \frac{\delta l}{l}$  - (3)

Substitute (2) in  $\delta A/A = \frac{\delta w}{w} + \frac{\delta h}{h}$

$\frac{\delta A}{A} = -2\nu \frac{\delta l}{l}$  - (4)

Substitute (4) in  $\frac{\delta R}{R} = \frac{\delta \rho}{\rho} + \frac{\delta l}{l} - \frac{\delta A}{A}$

$\frac{\delta R}{R} = \frac{\delta \rho}{\rho} + (1+2\nu) \frac{\delta l}{l}$

Dividing by  $\frac{\delta l}{l} = \epsilon_l$

$\frac{\delta R/R}{\epsilon_l} = \frac{\delta \rho/\rho}{\epsilon_l} + (1+2\nu) = F$   
 (gauge factor)  
 = constant for a strain gage

Thus

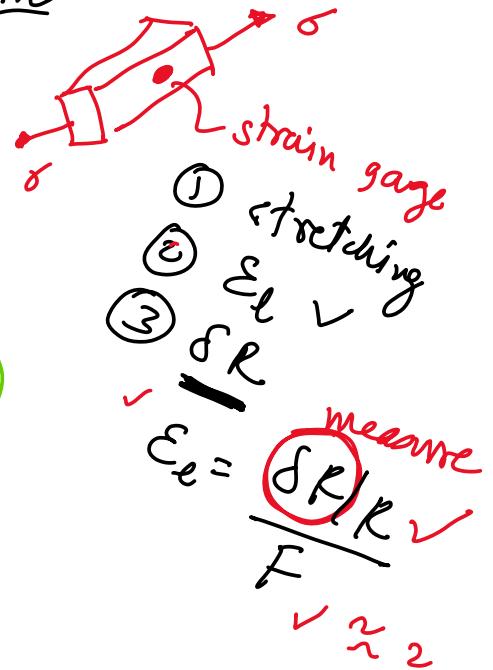
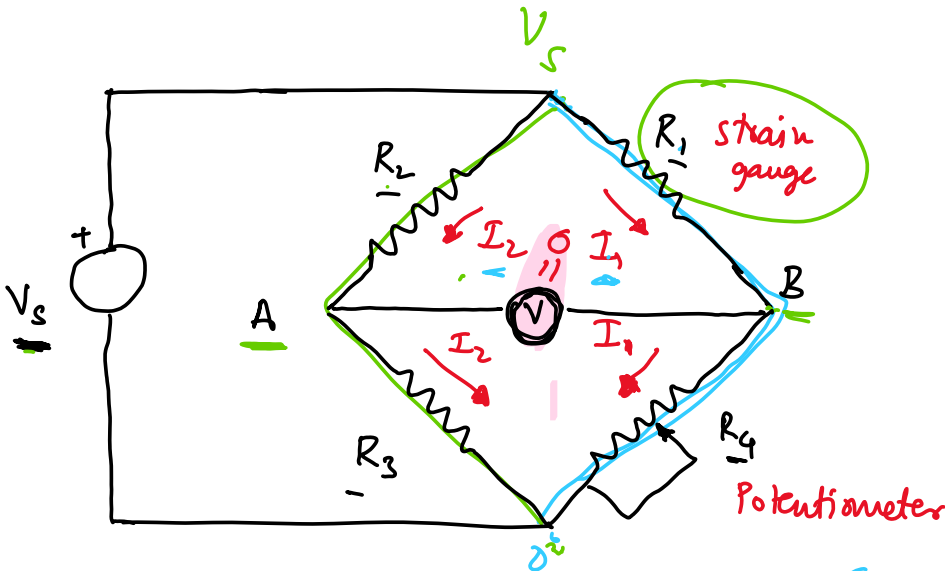
$\delta R = F \epsilon_l R$  Change in resistance  $\propto$  strain

or  $\epsilon_l = \frac{\delta R/R}{F}$  ? measured

Typically,  $R = 120 \Omega$ ,  $F = 2$  for metal foil gage.  $\delta R$  is measure (next section) and  $\epsilon_l$  is estimated from above equation

# Experimental determination of strain

## Wheat stone Bridge



### Procedure

→ ① Static Balance mode

pot  $R_4$  is adjusted till the voltmeter (V) reads 0. This implies that  $V_A = V_B$

→  $V_s - V_A = I_1 R_1$   
→  $V_s - V_B = I_2 R_2$

✓  $\Rightarrow I_1 R_1 = I_2 R_2$  — ①

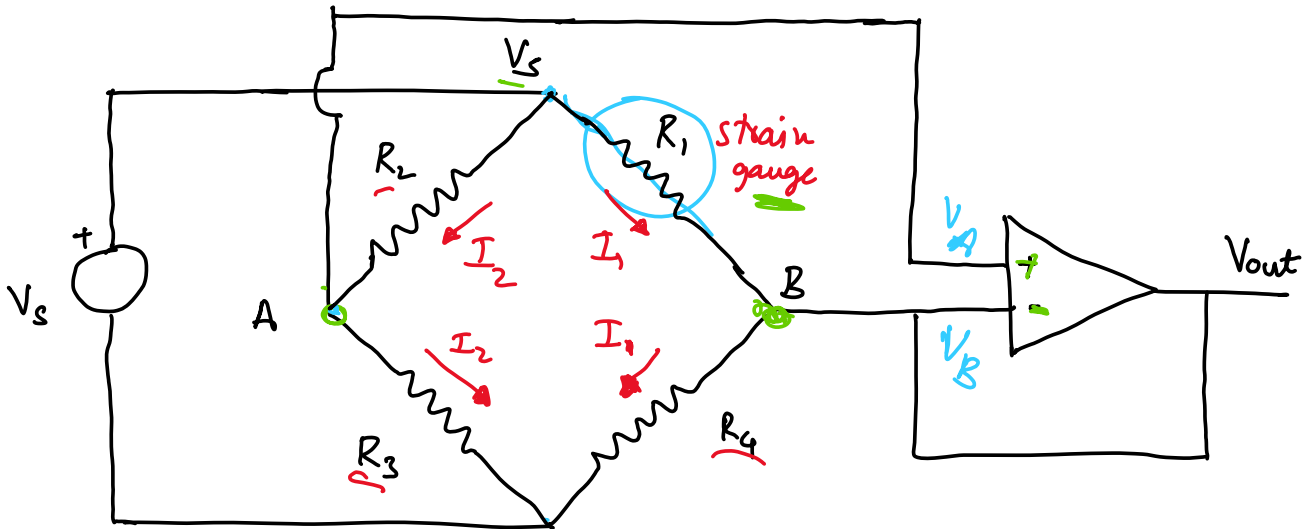
Also,  $I_1 = \frac{V_s}{R_1 + R_4}$

$I_2 = \frac{V_s}{R_2 + R_3}$  — ②

From ① & ②

$\frac{R_1}{R_1 + R_4} = \frac{R_2}{R_2 + R_3} \Rightarrow \frac{R_1}{R_4} = \frac{R_2}{R_3}$

$R_1 = \frac{R_2 R_4}{R_3}$  — ③



② Dynamic Balance mode

Next, the component is loaded. This causes the strain gauge to bend. The resistance of the gauge changes to  $R_1 + \delta R_1$ . The output voltage,  $V_{out} \neq 0$

$$\left. \begin{aligned} V_s - V_A &= I_2 R_2 \\ V_s - V_B &= I_1 (R_1 + \delta R_1) \end{aligned} \right\} \rightarrow V_A - V_B = I_1 (R_1 + \delta R_1) - I_2 R_2$$

But  $V_{out} = V_A - V_B = I_1 (R_1 + \delta R_1) - I_2 R_2$  — (4)

But  $I_1 = V_s / (R_1 + \delta R_1 + R_4)$  ;  $I_2 = V_s / (R_2 + R_3)$

$$\Rightarrow V_{out} = V_s \left[ \frac{R_1 + \delta R_1}{R_1 + \delta R_1 + R_4} - \frac{R_2}{R_2 + R_3} \right]$$

Re-arranging

$$\frac{\delta R_1}{R_1} = \frac{R_4}{R_1} \left( \frac{V_{out}}{V_s} + \frac{R_2}{R_2 + R_3} \right) - 1$$

$R_2, R_3, R_4, R_1, V_s$  are known

$V_{out}$  is measured

$\delta R_1$  can then be estimated from the equation

Finally, using

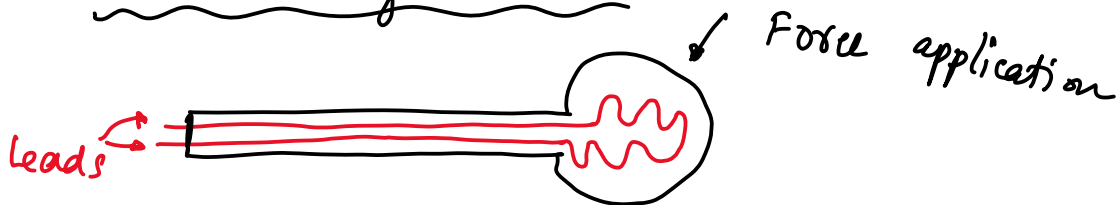
$$\epsilon_l = \frac{\delta R / R}{F}$$

one can estimate strain  $\epsilon_l$

## Force and Torque sensors

- Force / Torque sensors have a strain gauge
- The bending of the strain gauge causes its resistance to change. The resistance change can be measured to compute the strain
- The strain can be converted to stress using Young's modulus
- Stress is converted to Force / Torque using cross sectional area and moment arm.  
 $\sigma = \epsilon E$   
 $F = \sigma A$   
 $T = (\sigma A) r$   
moment arm
- Manufacturers list the output as mV/V  
For example 2mV/V means for a supply voltage of 1V (denominator) will produce an output of 2mV (numerator)
- Force / Torque sensors need to be calibrated before they can be used.

## Force sensing resistor



- No force, infinite resistance / Force applied, resistance decreases to several hundred ohms.
- Use voltage divider to measure resistance  $\propto$  force
- cheap but low accuracy.



- cheap but low accuracy.

## Temperature measurement

### ① Electrical Resistance Thermometer

Principle: Resistance changes when subject to a temperature

#### ① Resistance temperature device

- Uses a metal

~ Platinum, large temperature range (-220°C to 750°C), expensive

~ Nickel or Copper, cheap but limited range

$$R = R_0 \left\{ 1 + \alpha (T - T_0) \right\}$$

$T, T_0$  - temperatures

$R, R_0$  - resistances at temperature  $T, T_0$  respectively

$\alpha$  - material constant

#### ② Thermistor

- Uses ceramic or polymer

$$R = R_0 e^{\left\{ \beta \left( \frac{1}{T} - \frac{1}{T_0} \right) \right\}}$$

-  $\beta$  = constant

accuracy within 0.01°C

- range -90°C to 130°C

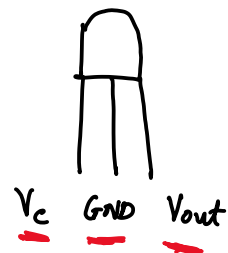
#### ② Temperature sensor integrated circuit

- LM 35C; 3 leads;  $V_c$ , GND,  $V_{out}$

- Needs to be calibrated before use

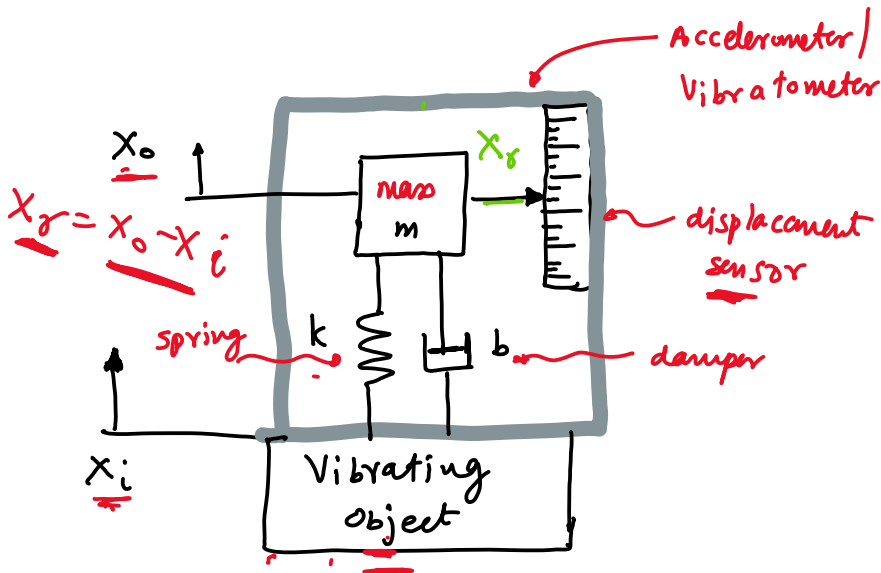
- Uses a transistor for temperature measurement

Forward voltage of PN junction depends on the temperature



Forward voltage of PN junction depends on the temperature

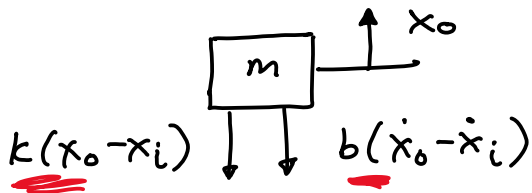
# Vibration and Acceleration Measurement



By appropriate choices of mass ( $m$ ), spring constant ( $k$ ), damping constant ( $b$ ) we can use this device as

- (a) measure acceleration of the object  $\ddot{x}_i$  (Accelerometer)
- (b) measure displacement of the object  $x_i$  (Vibrometer)

## FREE BODY DIAGRAM



$\uparrow kx$  eq.  
 $\downarrow mg$

Using Newton's law

$$\sum F_{\text{ext}} = m\ddot{x}_o$$

$mg$  (X)

$$\checkmark \quad -b(\dot{x}_o - \dot{x}_i) - k(x_o - x_i) = m\ddot{x}_o$$

The displacement sensor measures the relative displacement between the object and the mass ( $m$ )

$$\underline{\underline{x_r = x_o - x_i}}$$

man

Then, putting  $x_r = x_o - x_i \Rightarrow x_o = x_r + x_i$  in

$$\Rightarrow -b(\dot{x}_o - \dot{x}_i) - k(x_o - x_i) = m\ddot{x}_o$$

$$\Rightarrow -b\dot{x}_r - kx_r = m\ddot{x}_r + m\dot{x}_i$$

$$\Rightarrow m\ddot{x}_r + b\dot{x}_r + kx_r = -m\dot{x}_i$$

$x_r$  — measured  
 $x_i$  = ? & constants  
= estimate  
object

Let  $\omega_n = \sqrt{k/m}$        $\zeta = b/2\sqrt{km}$

$$\ddot{x}_r + 2\zeta\omega_n\dot{x}_r + \omega_n^2 x_r = -\dot{x}_i$$

If the input is  $x_i(t) = x_i \sin(\omega t)$  then the output will be  $x_r(t) = X_r \sin(\omega t + \phi)$  {  $X_r, \phi$  are unknown }

We can solve for  $X_r$  &  $\phi$  as follows

$$\left\{ \frac{X_r}{x_i} = \frac{r^2}{[(1-r^2) + 4\zeta^2 r^2]^{1/2}} \right. \quad \text{--- (I)}$$

$$\phi = -\tan^{-1} \left( \frac{2\zeta r}{1-r^2} \right) \quad \text{--- (II)}$$

where  $r = \frac{\omega}{\omega_n}$

① Use as accelerometer

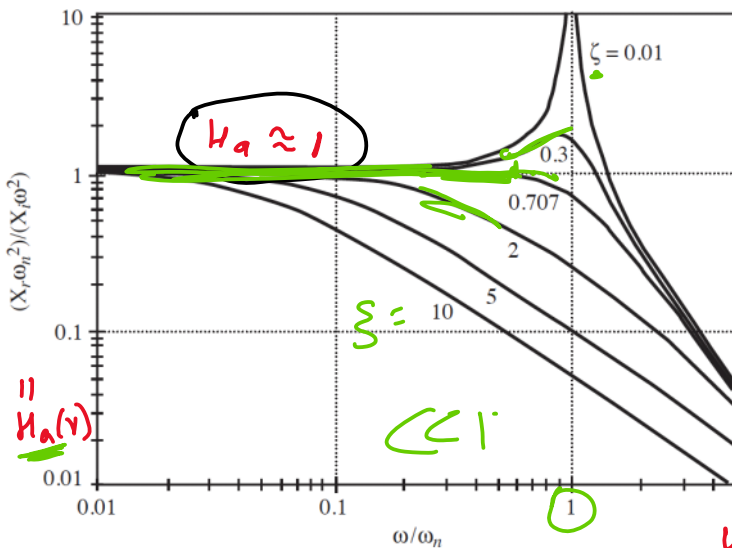
$$x_i = X_i \sin(\omega t)$$

$$\ddot{x}_i = \underbrace{X_i \omega^2}_{\text{amplitude}} \sin(\omega t + \phi)$$

$$X_r = \frac{X_i \omega^2 / \omega_n^2}{[(1-r^2)^2 + 4\xi^2 r^2]^{1/2}} \quad \text{From } \textcircled{I}$$

$$\frac{X_i \omega^2}{X_i \omega_n^2} = \underbrace{[(1-r^2)^2 + 4\xi^2 r^2]^{1/2}}_{r, \xi} = \frac{1}{H_a(r)} \quad \xi, \epsilon \Rightarrow \textcircled{b} \textcircled{c}$$

We generate a plot of  $H_a(r)$  as a function of  $r$  for various  $\xi$



We choose  $\xi, r$  such that  $H_a \approx 1$ .

(i)  $\left(\frac{\omega}{\omega_n}\right) \ll 1 \Rightarrow \omega_n$  large

(ii)  $\xi = 0.707$  gives largest range where  $H_a \approx 1$

$\frac{\omega}{\omega_n} \ll 1$   $\omega_n$  is large

Since  $\omega_n = \sqrt{k/m}$  & we want large  $\omega_n$ , choose large  $k$ , small  $m$

Since  $m$  is small, the accelerometer can be kept small.

When  $H_a \approx 1$

Acceleration of object =  $X_i \omega^2 = X_r \omega_n^2$

measured by displacement sensor

accelerometer design.

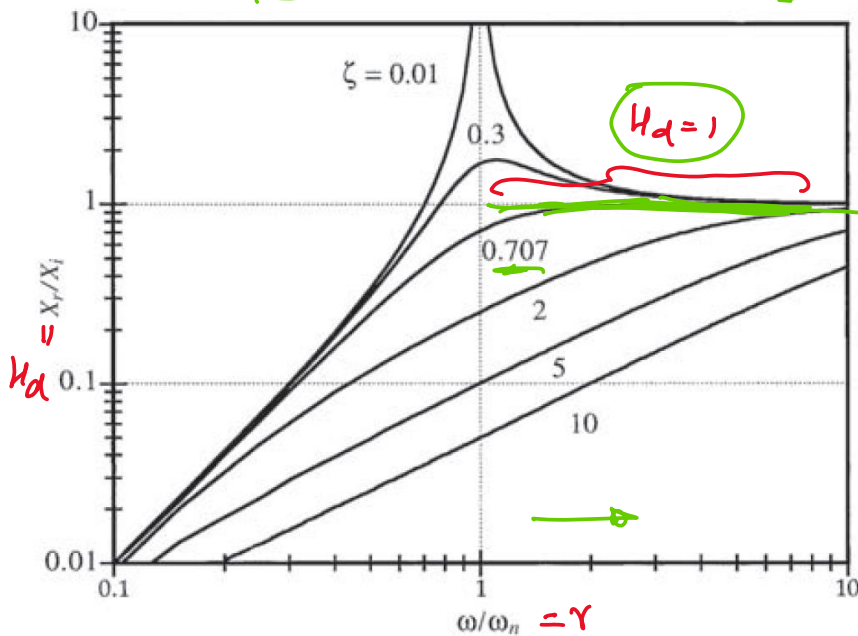
measured by  
displacement sensor

accelerometer  
design.

② Use as vibrometer

From ①  $\frac{X_r}{X_i} = \frac{r^2}{[(1-r^2)^2 + 4\xi^2 r^2]^{\frac{1}{2}}} = \underline{H_d(r)}$

Let's plot  $H_d(r)$  as a function of  $r$  for various  $\xi$



Choose  $r, \xi$  such that  $H_d \approx 1$

(i)  $r \gg 1$ ;  $\omega/\omega_n \gg 1$   $\omega_n$  should be small

(ii)  $\xi = 0.707$  gives the largest range for  $H_d \approx 1$

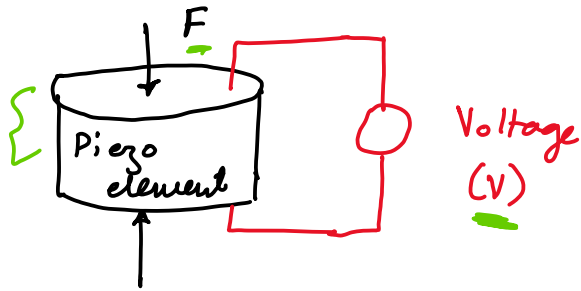
b =

Since  $\omega_n = \sqrt{k/m}$  choose small  $k$ , large  $m$ . As  $m$  is large, the vibrometer tends to be big. e.g. seismograph is a vibrometer that measure earthquake intensity

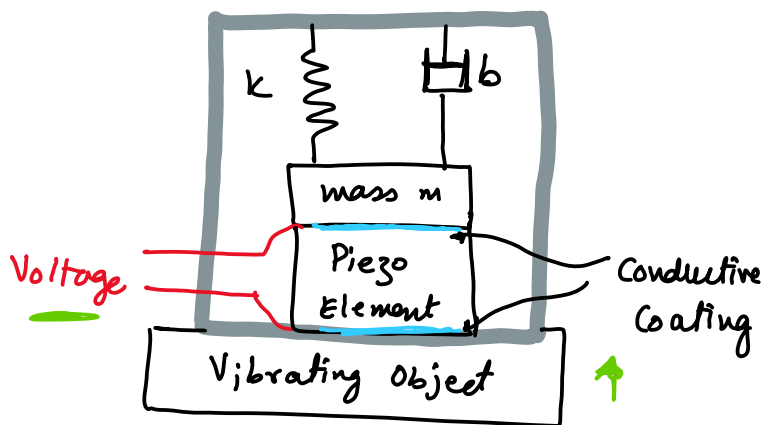
Displacement of object =  $X_i = X_r$  ← displacement sensor



## ② Piezo-electric accelerometer



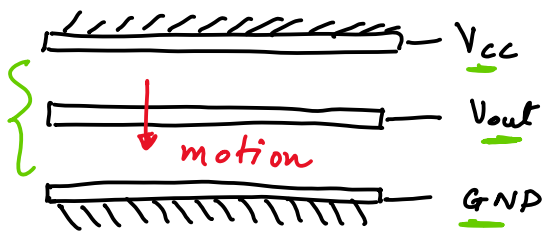
Principle : A piezoelement when subject to a force, it produces a voltage. Piezo-elements include quartz, tourmaline, rochelle salt, lead zirconate, barium titanate



### Principle

- object vibrates
- mass accelerates exerting force on the piezo element
- force on the piezo produces a voltage output

## ③ Integrated circuit accelerometer



**IMU**  
Inertial measurement unit.

- Based on capacitors
- top / bottom plates are fixed
- middle plate is attached to the moving object.
- This changes the capacitance & changes  $V_{out}$