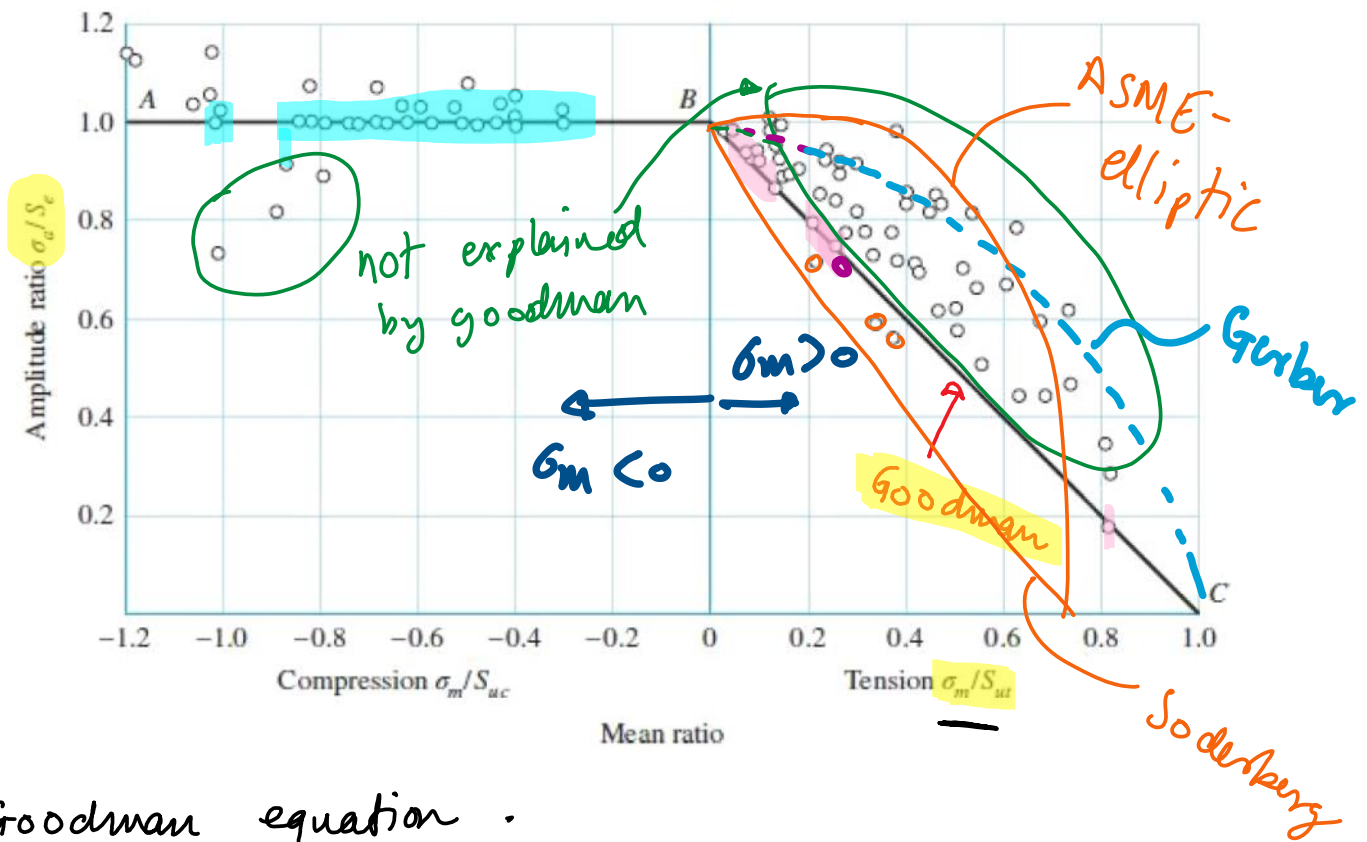


Fatigue Failure Criteria

6-13 Fatigue Failure Criteria



Goodman equation .

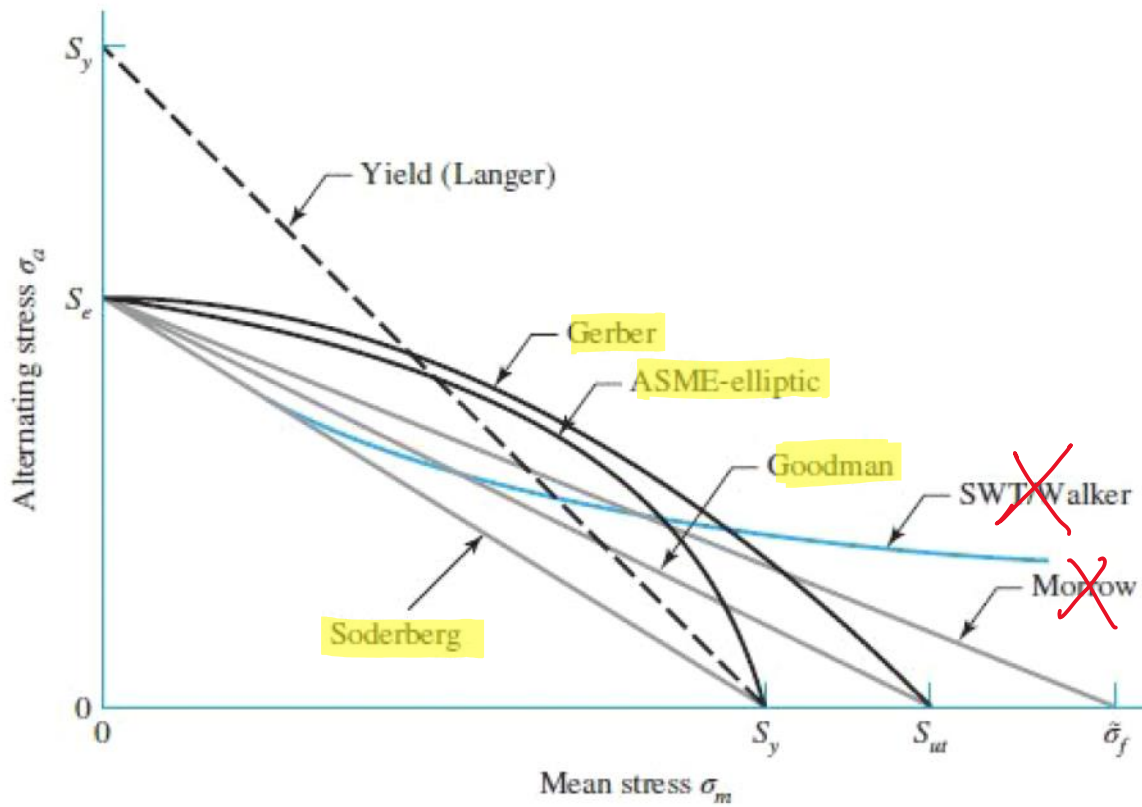
✓ → simple

✓ → non-conservative for compression

✓ → conservative for tension

→ other curves to explain the data in the tension region (next page onwards)

Goodman



(1) Goodman:
simple, conservative for positive stress. Not good for negative stress

Failure criterion:

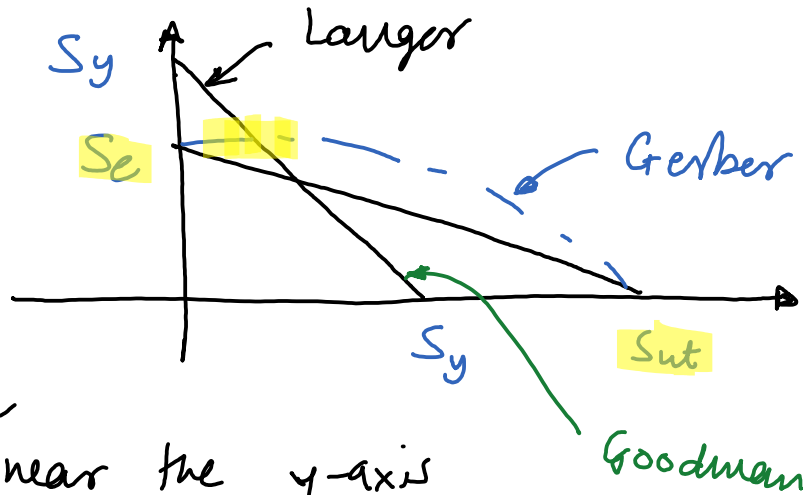
$$\frac{\sigma_a}{S_e} + \frac{\sigma_m}{S_{ut}} = 1$$

Design equation:

$$n_f = \left(\frac{\sigma_a}{S_e} + \frac{\sigma_m}{S_{ut}} \right)^{-1}$$

Gerber

(2) Gerber



- parabolic equation
- non-conservative near the y-axis
- only good for tensile stress.

Failure criteria

$$\frac{\sigma_a}{S_e} + \left(\frac{\sigma_m}{S_{ut}}\right)^2 = 1$$

Design equation

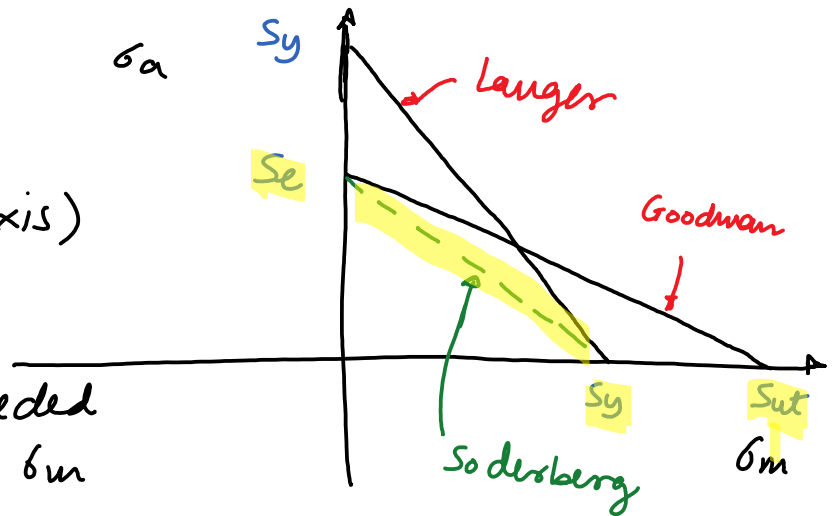
Put $\sigma_a = n_f \sigma_a$ & $\sigma_m = n_f \sigma_m$ in the failure criteria. This will give a quadratic equation in n_f . This is solved for the positive root to get

$$n_f = \frac{1}{2} \left(\frac{S_{ut}}{\sigma_m}\right)^2 \left(\frac{\sigma_a}{S_e}\right) \left[-1 + \sqrt{1 + \left(\frac{2 \sigma_m S_e}{\sigma_a S_{ut}}\right)^2}\right]$$

Soderberg

(3) Soderberg

- Line connecting S_e (y-axis) with S_y (x-axis)
- Yield check is not needed for high σ_a & low σ_m
- Ultra conservative



Failure criterion:

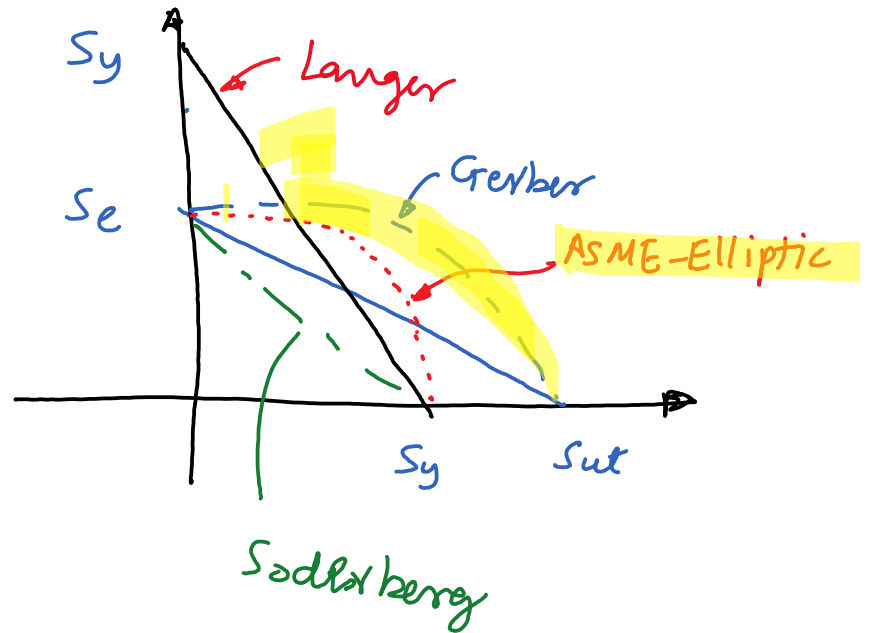
$$\frac{\sigma_a}{S_e} + \frac{\sigma_m}{S_y} = 1$$

Design equation:

$$\frac{1}{n_f} = \left(\frac{\sigma_a}{S_e} + \frac{\sigma_m}{S_y} \right)^{-1}$$

ASME-Elliptic

(4) ASME-Elliptic



- Considers **yielding** and **fatigue** without being ultra-conservative like Soderberg.
- no need to consider **yielding** **wrre**

Failure criteria:
$$\left(\frac{\sigma_a}{S_e}\right)^2 + \left(\frac{\sigma_m}{S_y}\right)^2 = 1$$

Design equation:

$$n_f = \left[\left(\frac{\sigma_a}{S_e}\right)^2 + \left(\frac{\sigma_m}{S_y}\right)^2 \right]^{-1/2}$$

Q1

A steel bar undergoes cyclic loading with nominal stress at the notch location given as $\sigma_{\max} = 60$ kpsi, $\sigma_{\min} = -20$ kpsi, stress concentration factor $K_f = 1.2$. The material ultimate strength is $S_{ut} = 100$ kpsi, yield strength is $S_y = 85$ kpsi, and fully corrected endurance limit is $S_e = 40$ kpsi. Estimate the **infinite life factor of safety** using

- ✓ (a) Goodman
- ✓ (b) Gerber
- ✓ (c) Soderberg
- ✓ (d) ASME-Elliptical

n_f

$$\sigma_{\max} = 60 \text{ kpsi}$$

$$\sigma_{\min} = -20 \text{ kpsi}$$

$$K_f = 1.2$$

$$S_{ut} = 100 \text{ kpsi}$$

$$S_y = 85 \text{ kpsi}$$

$$S_e = 40 \text{ kpsi}$$

$$\sigma_m^o = \frac{\sigma_{\max} + \sigma_{\min}}{2} = \frac{60 + (-20)}{2} = 20 \text{ kpsi}$$

$$\sigma_a^o = \frac{\sigma_{\max} - \sigma_{\min}}{2} = \frac{60 - (-20)}{2} = 40 \text{ kpsi}$$

$$\sigma_m = K_f \sigma_m^o = 1.2 (20) = 24 \text{ kpsi}$$

$$\sigma_a = K_f \sigma_a^o = 1.2 (40) = 48 \text{ kpsi}$$

(a) Goodman

$$n_f = \left(\frac{\sigma_a}{S_e} + \frac{\sigma_m}{S_{ut}} \right)^{-1} = \left(\frac{48}{40} + \frac{24}{100} \right)^{-1}$$

$$n_f = 0.69$$

(b) Gerber

$$n_f = \frac{1}{2} \left(\frac{S_{ut}}{\sigma_m} \right)^2 \left(\frac{\sigma_a}{S_e} \right) \left[-1 + \sqrt{1 + \left(\frac{2\sigma_m S_e}{\sigma_a S_{ut}} \right)^2} \right]$$
$$= \frac{1}{2} \left(\frac{100}{24} \right)^2 \left(\frac{48}{40} \right) \left[-1 + \sqrt{1 + \left(\frac{2(24)(40)}{48(100)} \right)^2} \right]$$

$$n_f = 0.8$$

(c) Soderberg

$$n_f = \left(\frac{\sigma_a}{S_e} + \frac{\sigma_m}{S_y} \right)^{-1} = \left(\frac{48}{40} + \frac{24}{85} \right)^{-1}$$

$$n_f = 0.67$$

(d) ASME - Elliptic

$$n_F = \left[\left(\frac{\sigma_a}{S_e} \right)^2 + \left(\frac{\sigma_m}{S_y} \right)^2 \right]^{-1/2}$$
$$= \left[\left(\frac{48}{40} \right)^2 + \left(\frac{24}{88} \right)^2 \right]^{-1/2}$$

$$n_F = 0.81$$

Summary

- a) Goodman: 0.69
- b) Gerber: 0.8
- c) Soderberg: 0.67 Most conservative
- d) ASME-Elliptic: 0.81 Least conservative

$$n_F \propto \frac{1}{\sigma} \quad \sigma = \frac{My}{I} = \frac{M d/2}{\pi d^4/64} = \frac{32M}{\pi d^3}$$

$\sigma \propto \frac{1}{d}$

$$n_F \propto d$$