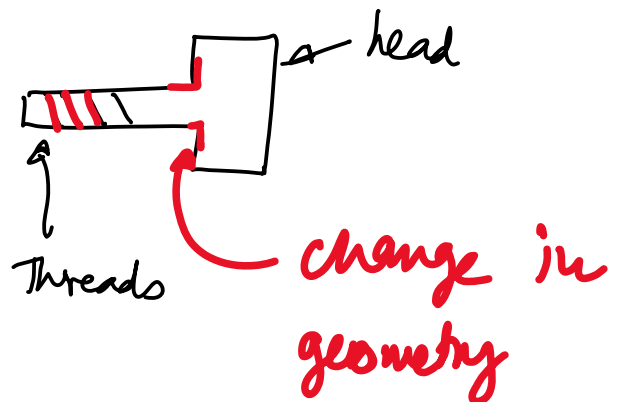


Stress Concentration

Example



- ① Bolts
- ② Transmission shafts with keys, keyways, key seat
- ③ Shoulders on shaft, grooves, holes, notches, etc. will cause stress concentration.

Stress concentration factor: k_t, k_{ts}

$$\underline{k_t} = \frac{\sigma_{max}}{\sigma_0} \quad ; \quad \underline{k_{ts}} = \frac{\tau_{max}}{\tau_0}$$

σ_0, τ_0 are the nominal stresses in the absence of discontinuity / change in geometry

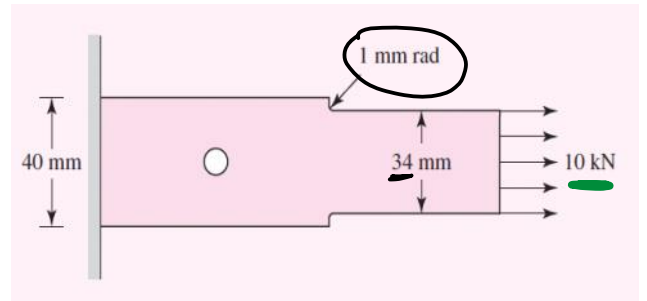
σ_{max}, τ_{max} are the maximum stresses due to discontinuity / change in geometry

k_t, k_{ts} - non-dimensional ; ≥ 1 depend only on geometry

k_t, k_{ES} - non-dimensional ; ≥ 1 depend only on geometry.

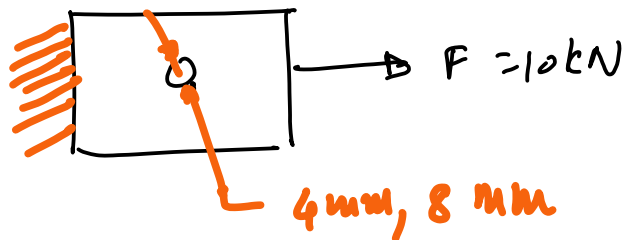
Q1

The 2-mm-thick bar shown in Fig. 2-30 is loaded axially with a constant force of 10 kN. The bar material has been heat treated and quenched to raise its strength, but as a consequence it has lost most of its ductility. It is desired to drill a hole through the center of the 40-mm face of the plate to allow a cable to pass through it. A 4-mm hole is sufficient for the cable to fit, but an 8-mm drill is readily available. Will a crack be more likely to initiate at the larger hole, the smaller hole, or at the fillet? Will a crack be more likely to initiate at the larger hole, the smaller hole, or at the fillet?



- ① 4mm hole
- ② 8mm hole
- ③ 1mm fillet

$$K_t = \frac{\sigma_{max}}{\sigma_0} \Rightarrow \sigma_{max} = K_t \sigma_0$$



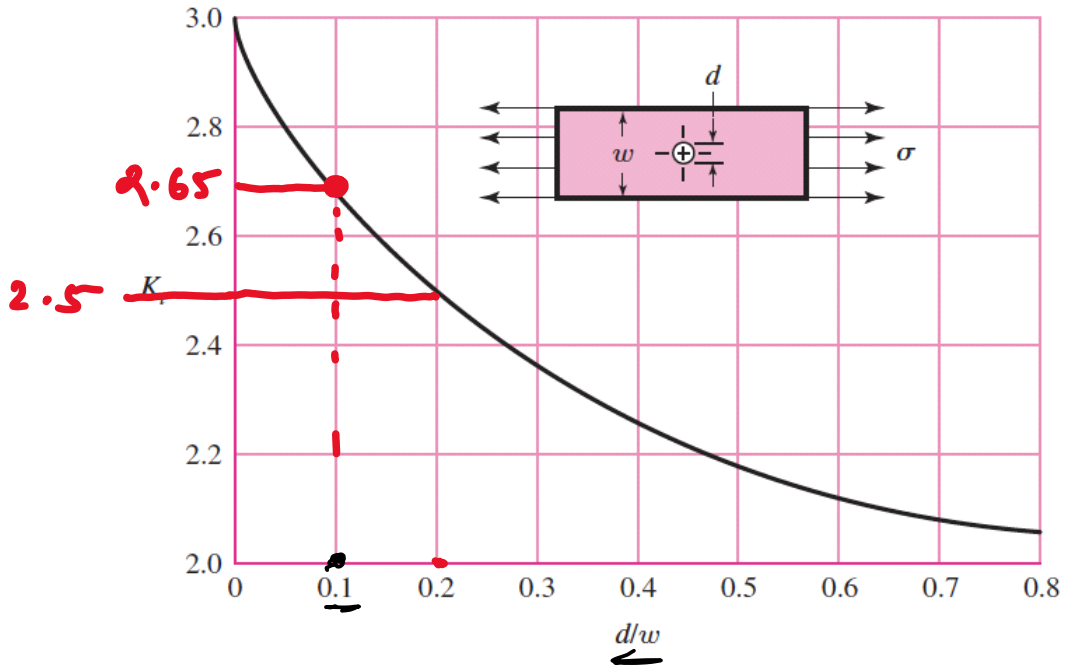
① 4mm hole

$d = 4\text{mm}$

$w = 40\text{mm}$

$\frac{d}{w} = \frac{4}{40} = 0.1$

$k_t = 2.65$



$$\sigma_0 = \frac{F}{A} = \frac{F}{(w-d)t} = \frac{(10)(10^3)}{(40-4)(10^{-3})(2)(10^{-3})} = 139 \text{ MPa}$$

$\sigma_{max} = k_t \sigma_0 = (2.65)(139) \Rightarrow \sigma_{max} = 368.35 \text{ MPa}$

② $d = 8\text{mm}$; $w = 40\text{mm}$

$\frac{d}{w} = \frac{8}{40} = 0.2$; $k_t = 2.5$

$$\sigma_0 = F/A = F/(w-d)t = \frac{(10)(10^3)}{(40-8)(10^{-3})(2)(10^{-3})} = 156 \text{ MPa}$$

$\sigma_{max} = k_t \sigma_0 = (2.5)(156) \Rightarrow \sigma_{max} = 390 \text{ MPa}$

3

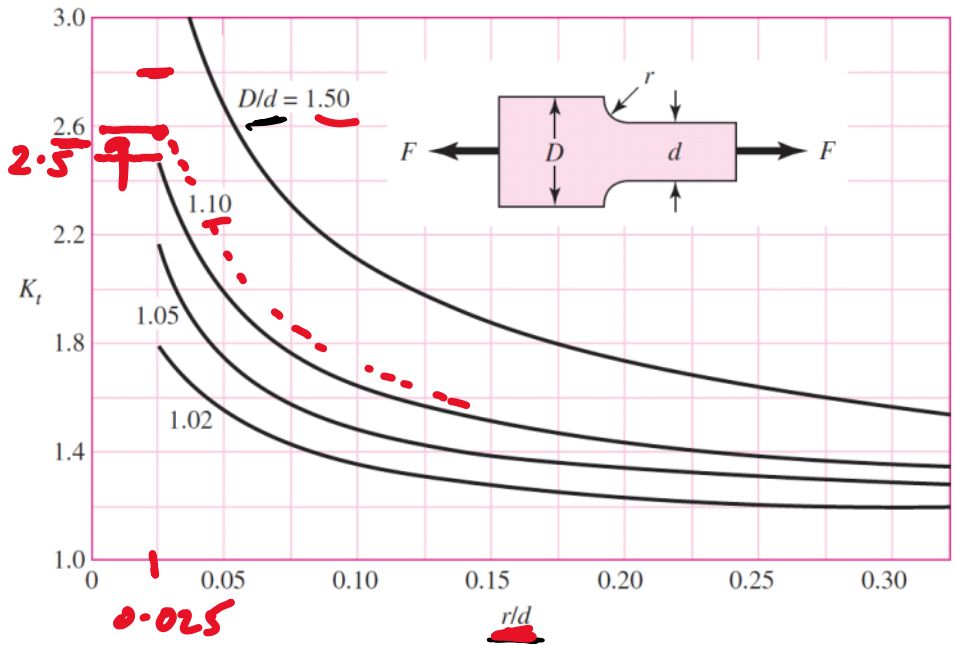
$$r = 1 \text{ mm}$$

$$d = 34$$

$$D = 40$$

$$\frac{D}{d} = \frac{40}{34} = 1.18$$

$$\frac{r}{d} = \frac{1}{34} = \underline{0.026}$$



$K_t = 2.5$ (Better value would be 2.6 + to be more conservative)

$$\sigma_0 = \frac{F}{dt} = \frac{(10)(10^3)}{(34)(10^3)(2)(10^{-3})} = 147 \text{ MPa}$$

$$\sigma_{\max} = K_t \sigma_0 = (2.5)(147) \Rightarrow \boxed{\sigma_{\max} = 368 \text{ MPa}}$$

Summary

① 4 mm hole : $\sigma_{\max} = \underline{368.35 \text{ MPa}}$

② 8 mm hole : $\sigma_{\max} = 390 \text{ MPa}$

③ 1 mm fillet : $\sigma_{\max} = \underline{368 \text{ MPa}}$

Crack initiate
at the 8mm
hole.